

Lexan* 8B35E Film

Product Datasheet

Description

Lexan* 8B35E Film is a transparent polycarbonate film, velvet on one side and very fine matte on the other, that offers excellent clarity, high heat resistance, and superior dimensional stability in all thicknesses. Lexan 8B35E Film can be printed using traditional solvent-based inks as well as IR and UV curing inks. It offers ease of processing for thermoforming, hydroforming, embossing, diecutting and bending. Since the surface of Lexan 8B35E Film is low gloss, it is ideal for overlays, back-lit dials, second surface printed applications, dead-front graphics, display protection and poster protection.

Typical Property Values ♦

Property	ASTM Test Method	Units (USCS)	Value	ISO Test Method	Units (SI)	Value
Mechanical						
Tensile Strength	ASTM D882	psi	8500	ISO 527	MPa	62
@ Yield	ASTM D882	psi	9000	ISO 527	MPa	65
Ultimate	ASTM D882	psi	300000	ISO 527	MPa	2506
Tensile Modulus	ASTM D882	%	100-160	ISO 527	%	100-154
Tensile Elongation at Break	ASTM D3029	ft-lb	23	ISO 6603-1	J	31
Gardner Impact Strength at 0.03 in. (0.75 mm)						
Tear Strength	ASTM D1004	lb/mil	1.4 - 1.8		kN/m	245
Initiation	ASTM D1922	g/mil	30 - 55		g/mil	10-20
Propagation	ASTM D3763	ft-lb	9		J	12
Puncture Resistance (Dynatup)						
Fold Endurance (MIT)						130
0.010 inch (0.25 mm)	ASTM D2176-69	double folds	60			35
0.020 inch (0.50 mm)	ASTM D2176-69	double folds	20			
Thermal						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft ² /°F/in	1.35		W/m ² K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x 10 ⁻⁵ / °F)	3.2	ISO 11359	(x 10 ⁻⁵ / °C)	5.8
Specific Heat @ 40 °F (4 °C)	ASTM E1269	Btu/lb/°F	0.3		KJ/Kg-°C	1.25
Glass Transition Temperature	ASTM D3417/D3418	°F	307	ISO 11357	°C	153
Vicat Softening Temperature, B	ASTM 1525-00 Modified	°F	312		°C	156
Heat Deflection Temp. by TMA at 1.8 Mpa		°F	290	ISO 75 Modified	°C	145
Shrinkage at 302°F (150°C)	ASTM D1204	%	0.80%		%	0.80%
Brittleness Temperature	ASTM D746	°F	-211		°C	-135
						Value
Property	ASTM Test Method	Units (USCS)	Value	ISO Test Method	Units (SI)	Value
Physical						
Density	ASTM D792	slug/ft ³	2.3	ISO 1183	kg/m ³	1200
Water Absorption, 24 hrs.	ASTM D570	% change	0.35	ISO 62	% change	0.35
Surface Roughness (RMS)	ASME B46-1	-	6.3 (VFM) / 34 (V)	-	-	0.5-1.5 [VFM]
Surface Roughness (Ra)	-	-	-	DIN4768	µm	2.6-5.2[V]
Surface Tension (1 st surface/2 nd surface)	Dyne Pens	Dyne	>34 / >34	-	-	-
Optical						
Refractive Index @77°F (25°C)	ASTM D542A	-	1.6			
Light Transmission	ASTM D1003	%	86			
Yellowness Index	ASTM D1925	%	1.9			
Haze	ASTM D1003	%	100			2.8-13.2 [VFM]
Gloss over Flat Black min/max @ 60°	ASTM D523-60	%	2.8-13.2 (VFM) 2.0- 9.8 (V)	ISO 2813	%	2.0- 9.8 [V]

♦ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local GE-Plastics representative or the Quality Services Department. Reported Values are Based on 0.010" (0.250 mm) thickness unless otherwise noted.

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Manufacturing Specifications

Nominal Gauge Limit Ranges	Min./Max of Nominal
0.005-0.010" (0.125-0.250 mm)	± 8%
0.015-0.020" (0.375-0.500 mm)	± 5%



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